

Instruction manual

Double Insulated Routers



MODEL 7536

Consisting of:
MODEL 75361 Base
MODEL 75362 Motor

MODEL 7537

Consisting of:
MODEL 75371 Base
MODEL 75372 Motor

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.


Model No. _____


Type _____

Serial No. _____

PORTER-CABLE
PROFESSIONAL POWER TOOLS

IMPORTANT SAFETY INSTRUCTIONS

 **WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

 **WARNING: SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES** contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

READ AND FOLLOW ALL INSTRUCTIONS

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager
Porter-Cable Corporation
4825 Highway 45 North
Jackson, TN 38305

POLARIZED PLUGS: To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

- 1. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
- 2. AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.
- 3. GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
- 4. KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 5. STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place – out of reach of children.
- 6. DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
- 7. USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended – for example – do not use a circular saw for cutting tree limbs or logs.

8. DRESS PROPERLY. Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.

9. USE SAFETY GLASSES. Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.

10. DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.

11. SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.

12. DON'T OVERREACH. Keep proper footing and balance at all times.

13. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.

14. DISCONNECT TOOLS when not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.

15. REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.

16. AVOID UNINTENTIONAL STARTING. Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.

17. OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances – store indoors when not in use."

18. STAY ALERT. Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.

19. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

20. WEAR EAR PROTECTION to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

ADDITIONAL SAFETY RULES FOR ROUTERS

1. NEVER adjust depth of cut while motor is running. A slip at this time may cause personal injury, or damage to cutter or workpiece.

2. **BE SURE** cord is free and will not “hang up” during routing operations.
3. **KEEP HANDS CLEAR OF CUTTER** when starting motor to resist starting torque.
4. **MAINTAIN FIRM GRIP** on router when starting motor to resist starting torque.
5. **STAY ALERT** and keep cutter clear of all foreign objects while motor is running.
6. **BE SURE** motor has completely stopped before setting machine down between operations.
7. **DO NOT** use router bits with a diameter in excess of 2¹/₂" in this machine.
8. **DO NOT** use router hand-held in an upside-down or a horizontal position. Motor can fall from base if not properly attached according to instructions. (See page 6-7).
9. **AVOID “CLIMB-CUTTING”** (See USING THE ROUTER). “Climb-cutting” increases the chance for loss of control resulting in possible personal injury.
10. **NEVER TOUCH** router bits after use, as they may be extremely hot.
11. **SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.
12. **DO NOT USE** router motor without the Router Base installed, loss of control could result, causing personal injury, or damage to work.

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION: Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
	18-20	14	12	8	6	6	4	4	2	2	

OPERATING INSTRUCTIONS

FOREWORD

These Porter-Cable routers are designed for continuous, rugged operation to handle the most demanding production applications.

SELECTING THE BIT

These routers accommodate bits with $\frac{1}{2}$ " diameter shanks that are installed directly into the power unit collet. Collets are available that will allow the use of bits having $\frac{1}{4}$ " or $\frac{3}{8}$ " diameter shanks.

CAUTION: Do not use router bits with a diameter in excess of $2\frac{1}{2}$ " in this machine.

CAUTION: While preparing the router for use, while making adjustments and when router is not in use, ALWAYS disconnect it from the power source.

INSTALLING AND REMOVING THE BIT

1. **CAUTION:** DISCONNECT MACHINE FROM POWER SOURCE.
2. Remove motor unit from base unit as follows:
 - (a) Loosen clamp screw (A) Fig. 1.
 - (b) While holding base, turn motor unit COUNTERCLOCKWISE until lower pin (B) in motor housing is disengaged from groove in base.
 - (c) Lift motor unit free from base unit.

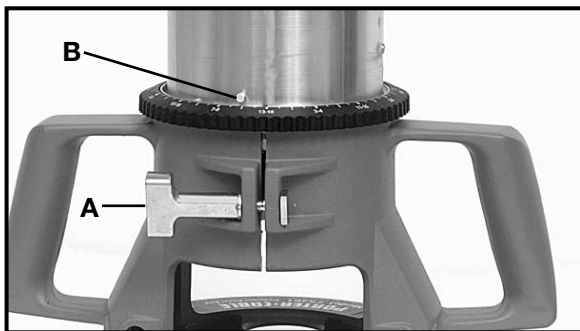


Fig. 1

3. Clean and insert shank of bit into collet until shank bottoms. Then back it out approximately $\frac{1}{16}$ ".
4. Lay motor unit on its side on bench with the collet pointing AWAY from you.
5. Place one wrench on flats on chuck with the opposite end of the wrench resting on the bench to your left, Fig. 2.
6. Place other wrench on collet and tighten COUNTERCLOCKWISE as shown in Fig. 2. TIGHTEN FIRMLY.
7. To remove the bit, reverse the foregoing procedure. If bit does not remove easily, tap the collet nut with wrench to release.

AVOID POSSIBLE DAMAGE TO COLLET.
NEVER TIGHTEN COLLET WITHOUT BIT.



Fig. 2

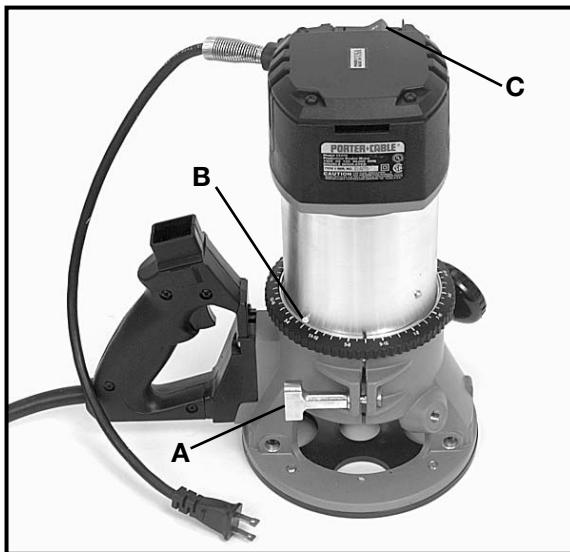


Fig. 3

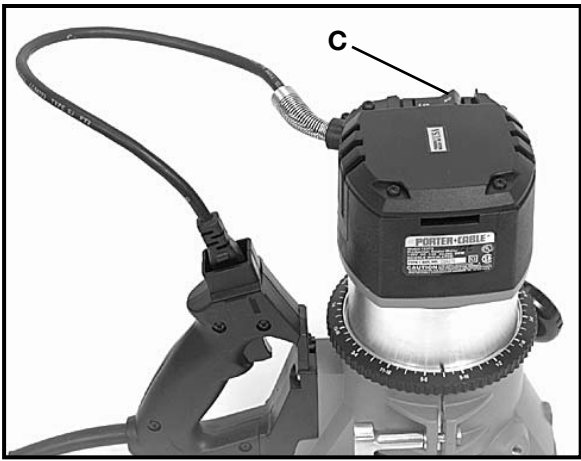


Fig. 4

ASSEMBLING THE MOTOR IN THE ROUTER BASE EQUIPPED WITH TWO HANDLES

1. **CAUTION:** DISCONNECT MOTOR FROM POWER SOURCE.
2. Loosen the clamp screw (A) Fig. 1 to allow the power unit to be set in the base unit.
3. Insert motor unit into base aligning lower pin (B) with groove in base.
4. Rotate motor unit **CLOCKWISE** into base until upper guide pins are rigidly set in the groove of the base.
5. Tighten clamp screw firmly.

ASSEMBLING THE MOTOR IN THE ROUTER BASE EQUIPPED WITH SWITCH IN-HANDLE

1. **CAUTION:** DISCONNECT BOTH POWER CORDS (base and motor) FROM POWER SOURCE.
2. Loosen clamp screw (A) Fig. 3 to allow the power unit to be set in the base unit.
3. With the motor switch (C) positioned as shown in Fig. 3, insert the motor unit into the base aligning lower pin (B) with groove in base.
4. Rotate the motor unit **CLOCKWISE** into the base two revolutions.
5. Connect the motor unit cord to the outlet in handle as shown in Fig. 4.
6. Tighten clamp screw firmly.

ADJUSTING DEPTH OF CUT

1. **CAUTION:** DISCONNECT TOOL FROM POWER SOURCE.
2. Loosen clamp screw (A) Fig. 5.
3. While holding base (E), turn motor unit (F) Fig. 5 **COUNTERCLOCKWISE** until the tip of the bit is above bottom surface of base.
4. Set router on flat wood surface.

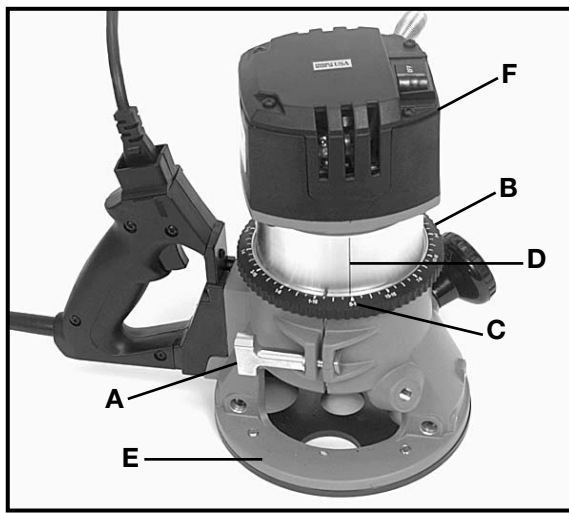


Fig. 5

5. Turn motor unit (F) Fig. 5 CLOCKWISE until bit touches the wood surface.
6. Tighten clamp screw (A) Fig. 5.
7. Rotate depth adjusting ring (B) Fig. 5 until the zero-line (C) is opposite the index line (D) on the housing.
8. Loosen clamp screw (A) Fig. 5.
9. Tip the router so bit is clear of the wood surface. Turn motor unit (F) Fig. 5, CLOCKWISE until the index line (D) on the motor housing reaches the desired depth indicated on the ring.
10. Tighten clamp screw (A) Fig. 5 firmly.

NOTE: Setting the index line to $\frac{1}{4}$ " on the ring means the cutting edge of the bit is exposed $\frac{1}{4}$ " below the base.

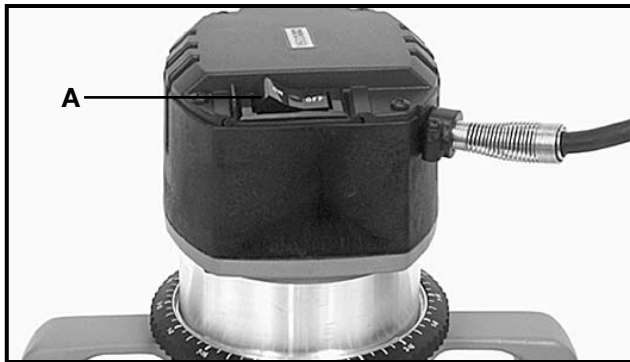


Fig. 6

CONNECTING TO POWER SOURCE

CAUTION: Before connecting router to power source ALWAYS MAKE SURE SWITCH IS IN THE “OFF” POSITION. Also check that the power circuit is the same as that shown on specification plate of the router.

STARTING AND STOPPING THE MOTOR

CAUTION: Before starting the router make sure bit is clear of work piece and foreign objects. Also keep firm grip on router to resist starting torque.

The motor units for these routers can be used with either the base having two handles or the base with the switch-in-handle.

When using the base with two handles, as shown in Fig. 6, the motor is started and stopped by depressing the rocker switch (A) Fig. 6, into the ON or OFF position.

When using the base with the switch-in-handle as shown in Fig. 7, be sure the motor unit power cord (A) is plugged into the handle as in Fig. 7, and the switch (B) on the motor is set to the ON position. The starting and stopping of the motor is then controlled by depressing and releasing the trigger switch (C) in the handle of base.

On applications when it is desirable to keep the motor running without continually holding in the trigger switch (C) Fig. 7, simply depress the trigger (C) into the handle and press in the switch locking the button on the side of the handle. While holding the button in, slowly release the trigger. To stop the motor, squeeze trigger into handle and release to disengage locking button.

CAUTION: To avoid personal injury or damage to finished work always allow motor to come to a COMPLETE STOP before setting it down.

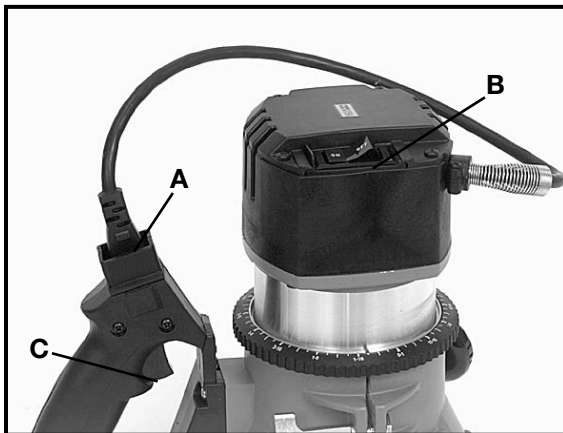


Fig. 7

USING THE ROUTER

IMPORTANT: Before using your router, consider the kind and total amount of material to be removed. Depending on the material, it may be necessary to make more than one cut to avoid overloading the motor. Before beginning the cut on the actual workpiece, it is advisable to make a sample cut on a piece of scrap lumber. This will show exactly how the cut will look as well as enable you to check dimensions.

CAUTION: Always be sure the work is rigidly clamped or otherwise secured before making a cut.

Generally speaking, when working on a bench, the workpiece should be held on the bench by wood clamps. When routing edges, the router should be held firmly down and against the work by both guiding knobs.

Since the cutter rotates clockwise (when viewing router from top), the router should be moved from left to right as you stand facing the work (see Fig. 8). When working on the inside of a templet, move router in clockwise direction. When working on the outside of a templet, move router in a counterclockwise direction.

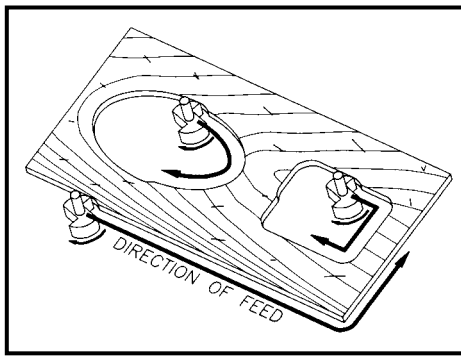


Fig. 8

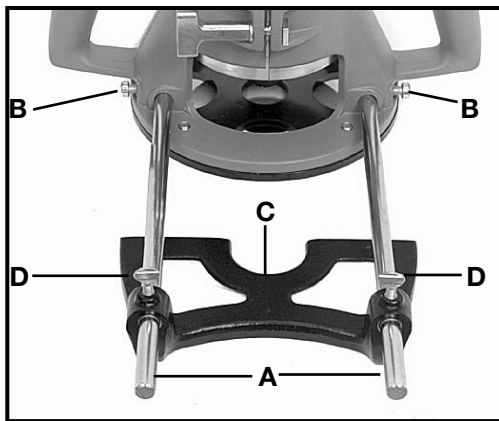


Fig. 9

⚠ WARNING: Avoid “Climb-Cutting” (cutting in direction opposite that shown in Fig. 8), “Climb-Cutting” increases the chance for loss of control resulting in possible personal injury. When “Climb-Cutting” is required (backing around a corner), exercise extreme caution to maintain control of router.

The speed and depth of cut will depend largely on the type of material being worked upon. Keep the cutting pressure constant but do not crowd the router so the motor speed slows excessively. It may be necessary on exceptionally hard woods or problem materials to make more than one pass at various settings to get the desired depth of cut.

When making cuts on all four edges of the workpiece, it is advisable to have the first cut on the end of the piece across the grain. Thus, if chipping of wood occurs at the end of a cut, it will be removed when making the next cut parallel with the grain.

THE EDGE GUIDE

An Edge Guide is available as an accessory to aid in routing operations such as: straight edge planing, parallel grooving, dado or slotting operations.

To assemble, insert guide rods (A) in holes in base, Fig. 9 and secure with screws (B). The guide (C) is adjusted on the rods and secured in desired position with thumb screws (D).

TEMPLATE GUIDES

A wide variety of templet guides are available for use in pattern and templet routing operations. Fig. 10 shows a typical combination bit, templet guide, and locknut.

CAUTION: DISCONNECT ROUTER FROM POWER SOURCE.

To install, insert templet guide in center hole in router base and secure in place with the locknut.

BEFORE CONNECTING ROUTER TO POWER SOURCE: Install bit, adjust depth of cut, and rotate router chuck by hand to be sure bit or collet do not contact templet guide.

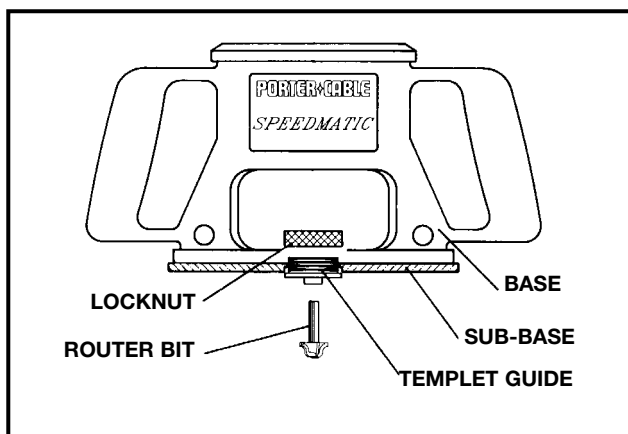


Fig. 10

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove buildup of grime resulting from working with green or sappy wood. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

CAUTION: Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubricant is necessary.

BRUSH INSPECTION

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. **DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION.** If proper operating voltage is present, return your tool to the Service Station for immediate service.


SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should **ONLY** be performed by either an **AUTHORIZED PORTER-CABLE SERVICE STATION** or a **PORTER-CABLE SERVICE CENTER**. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

The testing of these tools has been accomplished with the use of the following accessories ONLY. For safest operation, it is recommended that ONLY these accessories be used with this product.

 **WARNING:** Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

EDGE GUIDE **42225**

COLLETS

** **42999** 1/4" Collet Assembly, includes:

876669 Collet, 1/4"

875893 Nut

823030 Snap-Ring

** **42975** 3/8" Collet Assembly, includes:

876670 Collet, 3/8"

875893 Nut

823030 Snap-Ring

** **42950** 1/2" Collet Assembly, includes:

876671 Collet, 1/2"

875893 Nut

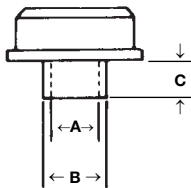
823030 Snap-Ring

SUB-BASES **10695** Standard
42187 Clear (2 1/2" Hole)

WRENCH **42596** 1 1/8"

TEMPLET GUIDES

No. 42000 Templet Guide Kit – Contains one each of Nos. 42054, 42036, 42027, 42033, 42045, 42024, and 42042 templet guides, and two No. 42237 lock nuts.



Model No.	A ID	B OD	C Distance Past Base
42021	1 ^{1/32} "	1 ^{1/4} "	7 ^{1/16} "
42024	2 ^{1/32} "	3 ^{1/4} "	9 ^{1/16} "
42027	1 ^{1/32} "	7 ^{1/16} "	5 ^{1/32} "
42030	2 ^{5/32} "	1"	3 ^{1/8} "
42033	1 ^{3/32} "	1 ^{1/2} "	5 ^{1/16} "
42036	9 ^{1/32} "	3 ^{1/8} "	5 ^{1/16} "
42039	3 ^{1/4} "	5 ^{9/64} "	9 ^{1/16} "
42042	5 ^{1/8} "	5 ^{1/64} "	9 ^{1/16} "
42045	1 ^{7/32} "	5 ^{1/8} "	9 ^{1/16} "
42048	1 ^{3/8} "	1 ^{35/64} "	1 ^{7/32} "
42054	1 ^{1/4} "	5 ^{1/16} "	5 ^{1/32} "
45101	1 ^{3/64} "	1 ^{19/64} "	7 ^{1/16} "
45102	1 ^{3/64} "	1 ^{3/8} "	1 ^{7/32} "
42237	Lock Nut – For all templet guides		

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

PORTER-CABLE SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE) (CENTRE DE SERVICE PORTER-CABLE)

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguietes Centros de Porter-Cable)
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105 Phone: (602) 437-1200 Fax: (602) 437-2200	GEORGIA Forest Park 30297 (Atlanta) 5442 Frontage Road, Suite 112 Phone: (404) 608-0006 Fax: (404) 608-1123	MINNESOTA Minneapolis 55429 4315 68th Avenue North Phone: (612) 561-9080 Fax: (612) 561-0653	OREGON Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123
CALIFORNIA Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554	ILLINOIS Addison 60101 (Chicago) 311 Laura Drive Phone: (630) 628-6100 Fax: (630) 628-0023	MISSOURI North Kansas City 64116 1141 Swift Avenue P.O. Box 12393 Phone: (816) 221-2070 Fax: (816) 221-2897	PENNSYLVANIA Willow Grove 19090 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433
San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9762 Fax: (510) 357-7939	Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360	St. Louis 63119 7574 Watson Road Phone: (314) 968-8950 Fax: (314) 968-2790	TENNESSEE Nashville 37214 2262 Lebanon Pike Phone: (615) 882-0320 Fax: (615) 882-0051
COLORADO Denver 80216 5855 Stapleton Drive North Suite A-140 Phone: (303) 370-6909 Fax: (303) 370-6969	MARYLAND Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398	NEW YORK Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619	TEXAS Dallas 75220 10720 N. Stemmons Freeway Phone: (214) 353-2996 Fax: (214) 350-3943
FLORIDA Davie 33314 (Miami) 4343 South State Rd. 7 (441) Unit #107 Phone: (954) 321-6635 Fax: (954) 321-6638	MASSACHUSETTS Braintree 02185 (Boston) 719 Granite Street Phone: (781) 848-9810 Fax: (781) 848-6759	NORTH CAROLINA Charlotte 28209 4303-B South Boulevard Phone: (704) 525-4410 Fax: (704) 525-0618	Houston 77055 West 10 Business Center 1008 Wirt Road, Suite 120 Phone: (713) 682-0334 Fax: (713) 682-4867
Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 289-7948	Franklin 02038 (Boston) Franklin Industrial Park 101E Constitution Blvd. Phone: (508) 520-8802 Fax: (508) 528-8089	OHIO Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238	WASHINGTON Renton 98055 (Seattle) 268 Southwest 43rd Street Phone: (425) 251-6680 Fax: (425) 251-9337
	MICHIGAN Troy 48083 (Detroit) 1355 Combermere Phone: (248) 597-5000 Fax: (248) 597-5004	Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097	

Authorized Service Stations are located in many large cities. Telephone **800-487-8665** or **901-541-6042** for assistance locating one. Parts and accessories for Porter-Cable products should be obtained by contacting any Porter-Cable Distributor, Authorized Service Center, or Porter-Cable Factory Service Center. If you do not have access to any of these, call **888-848-5175** and you will be directed to the nearest Porter-Cable Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al **800-487-8665** ó al **901-541-6042** para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable deben obtenerse poniéndose en contacto con cualquier distribuidor Porter-Cable, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable. Si no tiene acceso a ninguna de estas opciones, llame al **888-848-5175** y le dirigirán al Centro de Servicio de Fábrica Porter-Cable más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au **800-487-8665** ou au **901-541-6042** pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable, s'adresser à tout distributeur Porter-Cable, centre de service agréé ou centre de service d'usine Porter-Cable. Si vous n'avez accès à aucun de ces centres, appeler le **888-848-5175** et on vous dirigera vers le centre de service d'usine Porter-Cable le plus proche.

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